

## John Deere 1530 Tractor



## **TECHNICAL MANUAL**

John Deere 1530 Tractor

TM4280 (01Mar73) English



John Deere Waterloo Works TM4280 (01Mar73)

> LITHO IN U.S.A. ENGLISH

Tractor 1530, Technical Manual TM-4280 (March-73)

#### CONTENTS

SECTION 10 - GENERAL

- Group 5 Specifications
- Group 10 Pre-delivery, delivery and after-sales inspections
- Group 15 Lubrication and periodic service
- Group 20 Engine and tractor tune-up
- Group 25 Tractor separation

SECTION 20 - ENGINE

- Group 5 General information, diagnosing malfunctions
- Group 10 Cylinder head and camshaft
- Group 15 Cylinder block, liners, pistons and connecting rods
- Group 20 Crankshaft, main bearings and flywheel
- Group 25 Timing gear train
- Group 30 Oil pump, oil pressure regulating valve and oil filter
- Group 35 Engine cooling system
- Group 40 Speed control linkage

SECTION 30 - FUEL SYSTEM

- Group 5 Diagnosing malfunctions
- Group 10 Fuel tank, transfer pump, fuel filter
- Group 15 Fuel injection pumps
- Group 20 Injection nozzles
- Group 25 Cold weather starting aid

#### SECTION 40 - ELECTRICAL SYSTEM

- Group 5 Diagnosing malfunctions
- Group 10 Components and wiring diagram
- Group 15 Bosch starting motor
- Group 17 Delco-Remy starting motor
- Group 20 Bosch alternator and regulator
- Group 22 Motorola alternator and regulator

SECTION 50 - POWER TRAIN

- Group 5 Engine clutches and clutch linkage
- Group 10 Hi-Lo shift unit
- Group 15 Collar-shift transmission
- Group 20 Differential
- Group 25 Final drives
- Group 30 Continuous-running PTO
- Group 35 Independent PTO

#### SECTION 60 - FRONT AXLE, STEERING SYSTEM AND BRAKES

- Group 5 Front axle
- Group 10 Steering system
- Group 15 Hydraulic brakes

#### SECTION 70 - HYDRAULIC SYSTEM

- Group 5 General information, diagnosing malfunctions and tests
- Group 10 Oil reservoir, filter, valves and oil cooler
- Group 15 Hydraulic pump and transmission oil pump
- Group 20 Rockshaft
- Group 25 Selective control valve and breakaway coupler
- Group 30 Remote cylinder

#### SECTION 80 - MISCELLANEOUS

- Group 5 Belt pulley
  - Group 10 DE LUXE seat
  - Group 15 Front and rear wheels

## INTRODUCTION



Use FOS Manuals for Reference

This technical manual is part of a twin concept of service:

- FOS Manuals for reference
- Technical Manuals for actual service

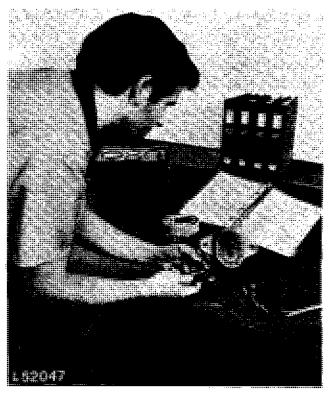
The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of trouble shooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new men and for reference by experienced men.

Technical Manuals are concise service guides for a specific machine. Technical Manuals are on-the-job guides containing only the vital information needed by a journeyman mechanic.



When a serviceman should refer to a FÓS Manual for more information, a FOS symbol like the one at the left is used in the TM to indentify the reference.



Use Technical Manuals for Actual Service Some features of this technical manual:

- Table of contents at front of whole Manual.
- Contents at front of each Section
- Exploded views showing parts relationship
- Photos showing service techniques
- Specifications at end of each Group
- Special tools at end of each Group

This technical manual was planned and written for you — a journeyman mechanic. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Using the technical manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows. Thanks very much for your reading, Want to get more information, Please click here, Then get the complete manual



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Tractor - 1530 TM-4280 (March-73)

# Section 10 GENERAL

#### CONTENTS OF THIS SECTION

Page

#### **GROUP 5 -- SPECIFICATIONS**

| Serial numbers    |     |           |    |     |    |    |   |    |    |    |    |    |   |   | 5-2 |
|-------------------|-----|-----------|----|-----|----|----|---|----|----|----|----|----|---|---|-----|
| Model numbers     |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Engine            |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Engine clutch .   |     | ÷         |    |     |    |    |   |    |    |    |    |    |   |   | 5-2 |
| Electrical system |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Transmission .    |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Hi-Lo shift unit  |     |           |    |     |    |    |   |    |    |    |    |    |   |   | 5-3 |
| Differential and  |     |           |    |     |    |    |   |    |    | 2  |    | Ì  |   |   | 5-3 |
| Differential lock |     |           |    |     |    |    |   |    |    |    |    |    |   |   | 5-3 |
| PTO               |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Hydraulic system  |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Power steering    |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Manual steering   |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Hydraulic brakes  |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Capacities        |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Travel speeds .   |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Front and rear w  | 'n  | ہ۔<br>امد | s. | ۰.  | •  | •  | • | Ĩ  | •  | •  | Ċ  |    |   | Ĵ | 5-3 |
| Dimensions and    |     |           |    |     |    |    |   |    |    |    |    |    |   |   |     |
| Dimensions and    | *** | - 1Ê      |    | 00  |    | •  | • | •  | •  | •  | •  | •  | • | • | 00  |
| GROUP 10 - PRED   | FŤ  | .13       | VF | 6 F | ŧΥ | ~  | D | Er | .г | vī | 2B | Y  | • |   |     |
| AND A             | ١F  | T         | ĒĪ | 2   | s7 | ΎΓ | Æ | S  | ĪN | iS | ΡĮ | ĒĊ |   |   |     |
| TIONS             |     |           |    |     | ~- |    |   | -  |    |    |    |    |   |   |     |

| Predelivery inspection |  |   |   | • | • |   | 10-1 |
|------------------------|--|---|---|---|---|---|------|
| Delivery inspection    |  |   |   |   |   | • | 10-4 |
| After-sales inspection |  | • | • |   |   |   | 10-4 |

#### GROUP 15 - LUBRICATION AND PERIODIC SERVICE

| Pag   | 2                |
|---|------------------|
| Lubrication and periodic service 15-  | L                |
| GROUP 20 - ENGINE AND TRACTOR TUNE-U  | P                |
| General information20-7Preliminary engine testing20-7Engine tune-up20-7Checking engine performance20-7Tractor tune up20-7Standard torques20-7 | L<br>2<br>3<br>3 |

#### **GROUP 25 - TRACTOR SEPARATION**

| Separating between engine and                                      |    |
|--|----|
| tractor front end  | ·1 |
| Removing and installing engine 25                                  | .3 |
| Removal and installation of  |    |
| clutch housing $\ldots \ldots \ldots \ldots \ldots \ldots 25^{-1}$ | -5 |
| Removal and installation of  | _  |
| final drives $\ldots \ldots \ldots \ldots \ldots \ldots \ldots 25$ | -7 |
| Removal and installation of  |    |
| rockshaft  |    |
| Torques for hardware   | .9 |
| Special tools 25-1   | .0 |

# Group 5 SPECIFICATIONS

#### SERIAL NUMBERS

The engine serial number is stamped into the name plate at the lower right of the front cylinder block.

NOTE: If ordering engine parts, indicate all digits of the serial number on the name plate.

The name plate showing the tractor serial number is located on the right-hand side of the front support.

NOTE: If ordering tractor parts, (excluding engine parts), indicate all digits of the serial number on the name plate.

#### MODEL NUMBERS

The injection pump, injection nozzles, the alternator, starter and the hydraulic pump have model numbers to facilitate identification of different makes of a given unit.

#### SPECIFICATIONS

#### ENGINE

| Number of cylinders   |
|---|
| Cylinder liner bore $\dots \dots \dots$ |
| Stroke  |
| Displacement  |
| Compression ratio   |
| Maximum torque at<br>1500 rpm   |
| Firing order  |
| Valve clearance (engine hot or cold)<br>Intake valve  |

| Intake valve  |  |  | • | . 0.35 mm | (0.014 in.) |
|---------------|--|--|---|-----------|-------------|
| Exhaust valve |  |  |   |           | (0.018 in.) |

| Fast idle                              | • • •  | • • • •   |      | . 2650 rpm   |
|--|--------|-----------|------|--------------|
| Slow idle                              | • • •  | • • • •   |      | 650 rpm      |
| Working sp                             | ed ra  | nge .     | 1500 | to 2500 rpm  |
| PTO power<br>(at 2500 rp<br>650 rpm po | m engi | ine speed |      | HP (34.3 kw) |

#### ENGINE CLUTCH

Dual dry disk clutch, foot-operated

Single dry disk clutch with torsion damper (isolator), foot-operated (on tractors with independent PTO)

#### ELECTRICAL SYSTEM

| Batteries                          |
|------------------------------------|
| or                                 |
| Starter                            |
| Alternator 14 volts, 28 amps.      |
| Battery terminal grounded negative |

<sup>\*</sup> With the engine run in (more than 100 hours of operation) and having reached operating temperature (engine and transmission); measured by means of a dynamometer. Permissible variation  $\pm 5$  %.

TRANSMISSION

| Туре     | •  | •   | •  | •  | ٠ | • | ٠ | ٠ | ٠ | • | • | • | •  | • | •   | •  | • | Collar shift |
|----------|----|-----|----|----|---|---|---|---|---|---|---|---|----|---|-----|----|---|--------------|
| Gear sel | ec | eti | or | 18 |   | • |   |   |   |   | 8 | f | or | w | ື່ຍ | rd | 8 | nd 4 reverse |

Shifting . . . . 4 speeds each in high, low, and reverse ranges. Park lock included.

#### HI-LO SHIFT UNIT

Hydraulically controlled reduction gear which can be shifted under load, with "wet" multiple disk clutch and "wet" multiple disk brake. Allows reduction of the individual gear speeds by 21 %.

#### DIFFERENTIAL AND FINAL DRIVES

Planetary reduction gear and differential with spiral bevel gears.

#### DIFFERENTIAL LOCK

Hand or foot operated; spring-loaded out of engagement.

#### PTO

Rear 540 rpm continuous-running or Type . . . independent

Power Shaft Speeds

| Engine Speed in rpm | PTO shaft speed in rpm |
|---------------------|------------------------|
| 650                 | 169                    |
| 2067                | 538                    |
| 2075                | 540                    |
| 2500                | 650                    |
| 2650                | 689                    |
|                     |                        |

#### HYDRAULIC SYSTEM

Closed center, constant pressure system; also includes rockshaft, power steering and selective control valves.

Stand by oil pressure  $\ldots$  156 to 160 kp/cm<sup>2</sup> (2220 to 2280 psi)

Pump · · · · · · · · · · · · · · 8-piston pump driven by the engine

#### POWER STEERING

The steering system is a "closed center" type incorporated by the hydraulic system and supplied with oil by the hydraulic pump. It is connected to the front wheels by means of a steering linkage.

#### MANUAL STEERING

The manual steering is a recirculating ball bearing, worm and nut type. A number of steel balls between ball nut and steering wheel shaft provide for positive engagement of steering wheel and steering linkage.

#### HYDRAULIC BRAKES

The disk brakes run in an oil bath and are hydraulically controlled.

#### CAPACITIES

| Fuel tank  | <sup>Ltr.</sup><br>62.5<br>10.5 | US.gals.<br>16.5<br>2.75 | 13.75      |
|--|---------------------------------|--------------------------|------------|
| Engine crankcase<br>incl. filter                                       | 5.7                             | 1.5                      | 1.25       |
| Transmission-hydraulic<br>system<br>Dry system<br>At service intervals | 36.0<br>28.0                    | 9.5<br>7.4               | 7.9<br>6.2 |
| Belt pulley  | 1.1                             | 0.3                      | 0.25       |
| TRAVEL SPEEDS  |                                 |                          |            |

See Operator's Manual

#### FRONT AND REAR WHEELS

For tire sizes, treads, inflation pressure and weights see Operator's Manual.

#### **DIMENSIONS AND WEIGHTS**

See Operator's Manual.

10 General

5-4 Specifications

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Tractor - 1530 TM-4280 (March - 73)

## Group 10

# PREDELIVERY, DELIVERY AND AFTER-SALES INSPECTIONS

PREDELIVERY INSPECTION

Every new JOHN DEERE tractor leaves the factory in such a condition that it can be delivered to the customer after a minimum of service.

To promote complete customer satisfaction, proper predelivery service including mending of possible shipping damage and giving the finishing touches to the tractor, are of prime importance to the dealer.

A tag pointing out the factory-recommended procedure for predelivery service is attached to

every new tractor before it leaves the factory. The reverse side of this tag is filled in by the factory after the tractor has undergone a thorough inspection prior to shipping.

After completing the factory-recommended dealer checks and services listed on the predelivery tag, remove the tag from the tractor and file it with the shop order for the job. The tag will then serve as a basis for certifying that the unit has received the proper predelivery service.

| Service  | Specifications   | Reference            |
|--|--|----------------------|
| Check radiator for coolant loss and<br>antifreeze protection (gravity of anti-<br>freeze and rust inhibitor mixture)   | Coolant level should be mid-<br>way between radiator core<br>and bottom edge of filler<br>neck | Operator's manual    |
| IMPORTANT: When the tractor is delivered,<br>red cable is not connected to alternator<br>terminal "B+".<br>Further, the alternator three-terminal plug<br>is not connected. Connect cable and plug<br>before operating tractor for the first time.   |  | Section 40, group 10 |
| If the tractor is to be operated for a short<br>time without battery (using a slave battery<br>for starting), do not, under any circum-<br>stances, interrupt the circuit by switching<br>off the starter switch before stopping the<br>engine by means of fuel pump shut off cable.<br>Further, it is recommended to use additional<br>current (lights) whilst engine is running.<br>Insulating tape on battery cable end leading<br>to starting motor should not be removed. If<br>this advice is disregarded, damage to alter-<br>nator and regulator may result. |  |                      |
| Remove batteries. Drain electrolyte and store batteries  | Store at room temperature  |                      |
| Reduce shipping pressure of tires  |  | Operator's manual    |
| Cover tractor and tires for protection and cleanliness   | •••••  | •••••••••••          |

#### **TEMPORARY TRACTOR STORAGE**

#### BEFORE DELIVERING TRACTOR

| Service  | Specifications  | Reference            |
|--|---|----------------------|
| COOLING SYSTEM   |   |                      |
| Check radiator for coolant loss  | Coolant level should be<br>midway between radiator<br>core and bottom edge of<br>filler neck. | Operator's manual    |
| Check gravity of antifreeze and rust inhibitor mixture   |   | Operator's manual    |
| ELECTRICAL SYSTEM  |   |                      |
| IMPORTANT: When the tractor is delivered,<br>red cable is not connected to alternator<br>terminal "B+".<br>Further, the alternator three-terminal plug<br>is not connected. Connect cable and plug<br>before operating tractor for the first time.   |   | Section 40, group 10 |
| If the tractor is to be operated for a short<br>time without battery (using a slave battery<br>for starting), do not, under any circum-<br>stances, interrupt the circuit by switching<br>off the starter switch before stopping the<br>engine by means of fuel pump shut off cable.<br>Further, it is recommended to use additional<br>current (lights) whilst engine is running.<br>Insulating tape on battery cable end leading<br>to starting motor should not be removed. |   |                      |
| If this advice is disregarded, damage to alternator and regulator may result.  |   |                      |
| If the batteries are to be installed in the<br>tractor, remove insulating tape on ter-<br>minal of battery cable. This is to be done<br>if the tractor was shipped with dry- char-<br>ged batteries or without batteries.  |   |                      |
| Connect batteries in the proper polarity<br>(negative to ground). If they are improper-<br>ly connected, the rectifier diodes will be<br>immediately destroyed.  |   | Section 40, group 10 |
| First connect positive (+) cable and then<br>ground (-) strap of each battery. Only<br>then start tractor engine.  |   | Section 40, group 10 |

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| Service  | Specification   | Reference                                     |
|--|---|---|
| TIRES AND WHEELS   |   |   |
| Check tire inflation pressure  |   | Operator's manual                             |
| Retighten wheel bolts  |   | Section 80, group 15<br>and Operator's manual |
| LUBRICATION  |   |   |
| Check crankcase oil level  | Top mark on dip stick                                       | Operator's manual                             |
| Check transmission-hydraulic system oil level                                |   | Operator's manual                             |
| Lubricate all lubrication points on the tractor                              |   | Operator's manual                             |
| ENGINE   |   |   |
| Check air cleaner  |   | Operator's manual                             |
| Fill fuel tank and start engine  | Capacity: 62.5 liters (13.75<br>Imp.gals. = 16,5 U.S.gals.) | Operator's manual                             |
| Check lighting system, indicator lights and instruments for proper operation | · · · · · · · · · · · · · · · · · · ·                       | Operator's manual                             |
| Check if speed control linkage moves easily                                  |   | Section 20, group 40                          |
| Check engine idle speeds   |   | Section 20, group 40                          |
| Check injection timing   |   | Section 30, group 15                          |
| OPERATION  |   |   |
| Check clutch pedal adjustment  | Approx. 25 mm (1 in.) clutch pedal free travel              | Section 50, group 5                           |
| Check operation of Hi-Lo shift unit  |   | Section 50, group 10                          |
| Shift transmission through all speeds  |   | Operator's manual                             |
| Check differential lock operation  |   | Operator's manual                             |
| Check PTO operation  |   | Operator's manual                             |
| Check 3-point hitch operation  |   | Operator's manual                             |
| Check hydraulic system operation   |   | Section 70, group 5                           |
| Check brake system   |   | Section 60, group 15                          |

#### **BEFORE DELIVERING TRACTOR - Continued**

#### **BEFORE DELIVERING TRACTOR - Continued**

| Service  | Specifications  | Reference                       |
|--|---|---------------------------------|
| Check steering operation                                   |   | Section 60, group 10            |
| Check seat operation                                       |   | Operator's manual               |
| Check operation of remote hydraulic cylinder (if equipped) |   | Section 70, group 5             |
| GENERAL  |   |                                 |
| Tighten accessible nuts and attaching screws               |   | Section 10, group 20            |
| Attach roll gard (if equipped)                             | Tighten cap screws cross-<br>wise<br>1. Step = 7 mkp<br>(50 ft.lbs.)<br>2. Step = 41.5 mkp<br>(300 ft.lbs.) | Section 80, group 20            |
| Clean tractor and touch up paint                           |   | · · · · · · · · · · · · · · · · |

#### DELIVERY INSPECTION

A thorough discussion of the operation and service of the tractor at the time of its delivery helps to assure complete customer satisfaction.

Proper delivery should be an important phase of the dealer's program.

It is a well-known fact that many complaints have arisen simply because the owner was not shown how to operate and service his new tractor properly. Therefore, enough time should be devoted, at the customer's convenience, to introducing him to his new tractor and explaining to him how to operate and service it.

Using the tractor operator's manual as a guide, be sure that the owner understands the following points properly.

- 1. Adjusting the seat
- 2. Operation of control levers and instruments
- 3. Starting and shutting off the engine
- 4. The importance of the tractor break-in period
- 5. Use of counterweights and proper inflation pressure as well as filling of tires with water and calcium chloride, if required
- 6. Operating the complete hydraulic system
- 7. Operating the power shaft and belt pulley (if equipped)
- 8. The importance of the safety rules
- 9. The importance of lubrication and periodic service

#### AFTER-SALES INSPECTION

In the interest of the purchaser and the dealer an after-sales inspection should be carried out by the dealer after the first 100 hours of using a new John Deere tractor.

The purpose of this inspection is to make sure that the customer is receiving satisfactory performance from his tractor. At the same time, the inspection should reveal whether or not the tractor is being operated, lubricated and serviced properly.

Through this inspection a needless volume of service work can be eliminated by preventing

minor difficulties from developing into serious problems later on. It also will promote stronger dealer-customer relations and give the customer an opportunity to ask questions that may have arisen during the first few days of use.

Thereby the dealer has the further opportunity of promoting the possible sale of other new equipment.

The following inspection program is recommended:

Litho in U.S.A.

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#### AFTER-SALES INSPECTION

| Service   | Specifications   | Reference                                  |
|---|--|--|
| COOLING SYSTEM  |  |  |
| Check coolant level   | Coolant level should be<br>midway between radiator<br>core and bottom edge of<br>filler neck | Operator's manual                          |
| Clean exterior of radiator  |  |  |
| Check hose connections  | • • • • • • • • • • • • • • • • •  | • • • • • • • • • • • • •                  |
| FUEL SYSTEM   |  |  |
| Check fuel filter for water or sedi-<br>ment and clean transfer pump screen | ••••••   | Operator's manual                          |
| Check line connections  |  | •••••                                      |
| ELECTRICAL SYSTEM   |  |  |
| Check gravity of battery electrolyte  | Gravity should be 1.260<br>at an electrolyte tempera-<br>ture of 27°C (80°F)                 |  |
| Check electrolyte level of batteries  | To bottom of filler neck<br>in each cell   | Operator's manual                          |
| Check tension of fan belt   | 19 mm (3/4 in.) deflection<br>with a 9 kp (20 lbs.) force                                    | Operator's manual and section 20, group 35 |
| Start engine and check operation of lights, indicator lamps and instruments | • • • • • • • • • • • • • • • • •  | Operator's manual                          |
| LUBRICATION   |  |  |
| Check crankcase oil level   | Top mark on dip stick  | Operator's manual                          |
| Check transmission oil level  | • • • • • • • • • • • • • • • •  | Operator's manual                          |
| Check oil level of manual steering<br>gear housing                          | Add oil up to filler hole  | Operator's manual                          |
| Check oil level of belt pulley housing                                      | Add oil up to filler hole  | Operator's manual                          |
| Lubricate clutch throw-out<br>bearing                                       | •••••  | Operator's manual                          |
| Lubricate 3-point hitch   | • • • • • • • • • • • • • • • • •  | Operator's manual                          |

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#### AFTER-SALES INSPECTION

| Service  | Specifications  | Reference            |
|--|---|----------------------|
| ENGINE   |   |                      |
| Check air cleaner  |   | Operator's manual    |
| Check valve clearance  | Intake valve: 0.35 mm<br>(0.014 in.)<br>Exhaust valve: 0.45 mm<br>(0.018 in.)   | Section 20, group 10 |
| Check engine speed under load as well<br>as fast and slow idle speed |   | Section 20, group 40 |
| Check engine performance   |   | Section 10, group 20 |
| GENERAL  |   |                      |
| Check clutch pedal adjustment  | Approx. 25 mm (1 in.)<br>free travel  | Section 50, group 5  |
| Check operation of Hi-Lo shift unit                                  |   | Section 50, group 10 |
| Shift transmission through all speeds                                |   | Operator's manual    |
| Check operation of PTO   |   | Operator's manual    |
| Check differential lock  |   | Operator's manual    |
| Check operation of hydraulic system                                  |   | Section 70, group 5  |
| Check steering system  |   | Section 60, group 10 |
| Check brakes   |   | Section 60, group 15 |
| Tighten accessible nuts and cap screws                               |   | Section 10, group 20 |
| Tighten roll gard attaching screws and nuts                          | 41.5 mkp (300 ft.lbs.)  |                      |
| Tighten accessible hydraulic lines                                   |   |                      |
| Visual inspection of tractor   | Damaged paint, loose<br>connections, proper posi-<br>tioning of hoses and lines,<br>leaks, operation of all me-<br>chanical parts |                      |

# Group 15 LUBRICATION AND PERIODIC SERVICE

For brands of oil and lubricants to be used as well as for lubricating and servicing the tractor 1530, see operator's manual.

Tractor - 1530 TM-4280 (March-73)

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# Group 20 ENGINE AND TRACTOR TUNE-UP

#### **GENERAL INFORMATION**

Before tuning up the engine, determine whether a tune-up will restore operating efficiency. If there is

doubt, the following preliminary tests will help to determine if the engine can be tuned up.

#### PRELIMINARY ENGINE TESTING

| Service   | Specifications  | Reference   |
|---|---|---|
| Checking air intake system by means of vacuum gauge           | 355 to 635 mm (14 to 25 in.)<br>water head; engine running<br>at fast idle speed                                    | Fos<br>Fos<br>Engine" manual under<br>"Diagnosis and Testing" |
| Check radiator for air bubbles<br>or oil film                 |   |   |
| Check compression (min. reading)                              | 21 kp/cm <sup>2</sup> (300 psi)   | Fos<br>Fos<br>Engine" manual under<br>"Diagnosis and Testing" |
| Measure engine horsepower at powershaft (using a dynamometer) | Record measured perfor-<br>mance and compare with<br>performance measured after<br>carrying out "Engine<br>Tune-up" |   |

#### **ENGINE TUNE-UP**

| Service  | Specifications  | Reference  |
|--|---|--|
| AIR INTAKE SYSTEM  |   |  |
| Service air cleaner and check<br>system for leaks                                |   | Operator's manual and<br>"Fundamentals of Service,<br>Engine" manual |
| Check crankcase vent tube for<br>foreign particles (restriction)                 |   |  |
| Tighten cylinder head cap screws   | 15 mkp (110 ft.lbs.)  | Section 20, group 10   |
| Check and adjust valve clearance   | Intake valve: 0.35 mm<br>(0.014 in.)<br>Exhaust valve: 0.45 mm<br>(0.018 in.) | Section 20, group 10   |
| BATTERIES  |   |  |
| Thoroughly clean wires, connec-<br>tions and batteries                           |   |  |
| Tighten cable clamp screws   |   |  |
| Liberally coat battery terminals<br>and cable connectors with<br>petroleum jelly |   |  |
| Check electrolyte level of battery   |   | Operator's manual  |
| Check specific gravity of<br>electrolyte   |   | Operator's manual  |
| ALTERNATOR   |   |  |
| Check fan belt tension   | 19 mm (3/4 in.) deflection<br>with 9 kp (20 lbs.) force                       | Section 20, group 35   |
| FUEL SYSTEM  |   |  |
| Check fuel tank and lines for leaks or restriction                               |   |  |
| Clean screen of fuel transfer<br>pump  |   | Operator's manual  |
| Check fuel filter element<br>and replace, if necessary                           |   | Section 30, group 10   |
| Check injection timing and adjust, if necessary                                  |   | Section 30, group 15   |
| Bleed fuel system  |   | Section 30, group 15   |
| Check engine speeds and<br>adjust speed control linkage,<br>if necessary         |   | Section 20, group 40   |

#### **ENGINE TUNE-UP - Continued**

| Service                                   | Specifications  | Reference                                     |
|---|---|---|
| ENGINE LUBRICATION SYSTEM                 |   |   |
| Check engine oil pressure                 | 3.5 to 4.2 kp/cm <sup>2</sup><br>(50 to 60 psi) at 2500 rpm | Section 20, group 30                          |
| COOLING SYSTEM                            |   |   |
| Clean and flush cooling system            |   | "Fundamentals of Ser-<br>vice, Engine" manual |
| Check radiator hoses for damage and leaks |   |   |
| Clear radiator core of restrictions       |   | •••••   |

#### **CHECKING ENGINE PERFORMANCE**

FBS ٠

After the engine has been tuned up as explained above, determine powershaft horsepower by means of a dynamometer, see "Fundamentals of Service, Engine" manual. Compare measured performance in HP with output measured before carrying out "Engine tune-up".

#### TRACTOR TUNE-UP

After carrying out engine tune-up, make the following adjustments on the tractor:

| Service                                       | Specifications                     | Reference            |
|---|------------------------------------|----------------------|
| ENGINE CLUTCH                                 |                                    |                      |
| Adjust clutch pedal free travel               | Approx. 25 mm (1 in.)              | Section 50, group 5  |
| FRONT WHEELS                                  |                                    |                      |
| Clean and lubricate front wheel .<br>bearings |                                    | Section 80, group 15 |
| Adjust front wheel bearings                   |                                    | Section 80, group 15 |
| Check toe-in                                  | 3 to 6.5 mm (0.125<br>to 0.25 in.) | Section 60, group 5  |
| Check torque of front wheel bolts             | 12 mkp (87 ft.lbs.)                |                      |
| HYDRAULIC BRAKES                              |                                    |                      |
| Bleed brake system                            |                                    | Section 60, group 15 |

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